

UNITED UNINET MP 25

Product Description

Multi-purpose neat cutting oil blended with an additive that provides a synergistic combination between chlorinated, sulfurized EP and esters. It is suitable for medium to heavy duty tapping and deep drilling processes. Formulated with highly refined mineral base stock, the combination of EP and lubricity additives provide a stable lubricating film required between the tool and metal surface.

This product is lighter in colour to allow users to see the workpiece and is suitable for both ferrous and non-ferrous metals.

Applications / Benefits

- * Extend tool life
- Provides high quality finished and accuracy
- * Advanced chip welding in heavy-duty operation
- Increase machining efficiency and productivity

Typical Characteristics

Test Description	Method	Unit	
Density @ 15 °C	ASTM D 4052	kg/L	0.9033
Flash Point	ASTM D 92	°C	>200
Kinematic Viscosity @ 40°C	ASTM D 445	cSt	24
Copper Corrosion 100°C, 3h	ASTM D 130	-	1b

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